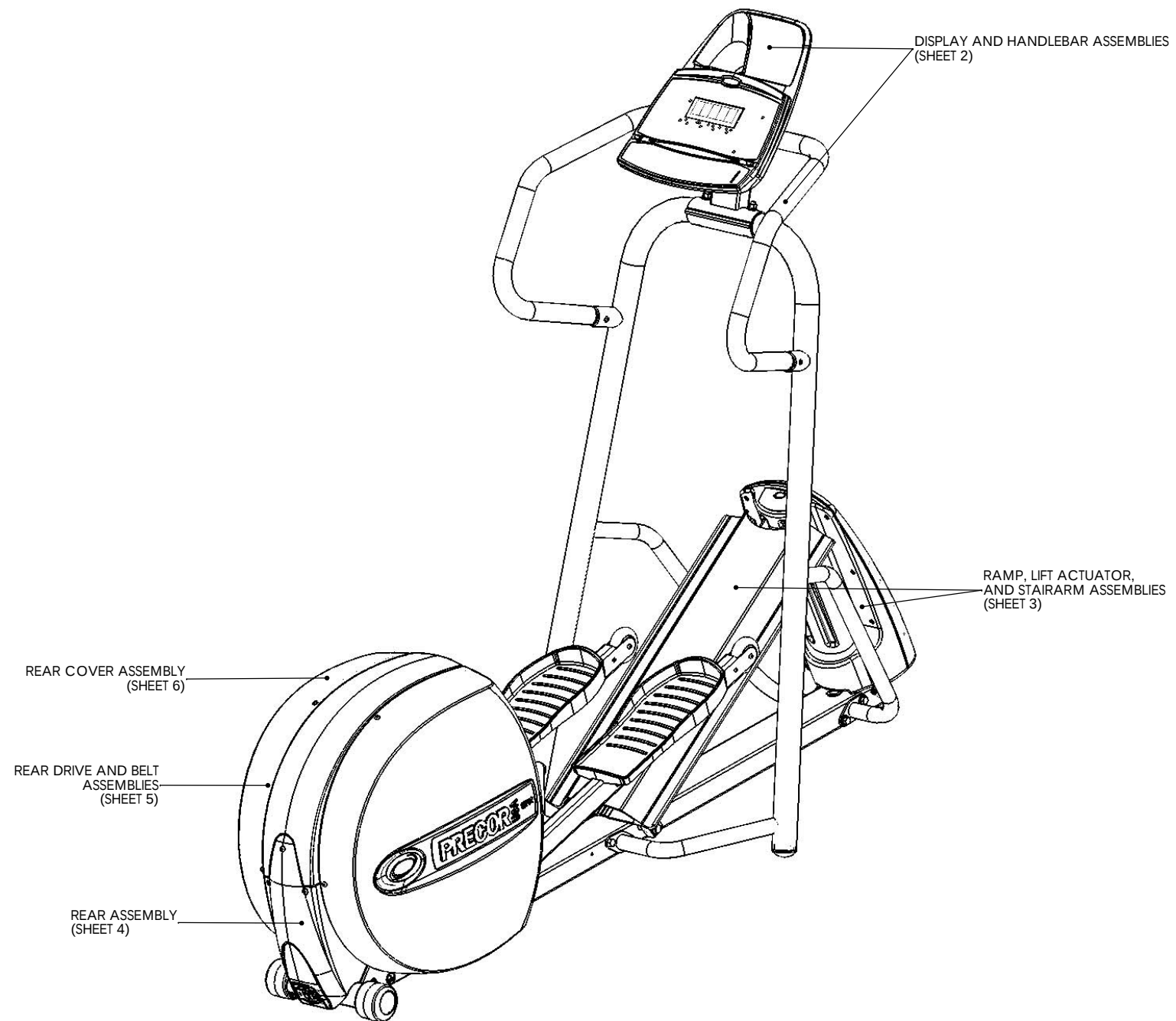


5.17i (serial code AMPF)

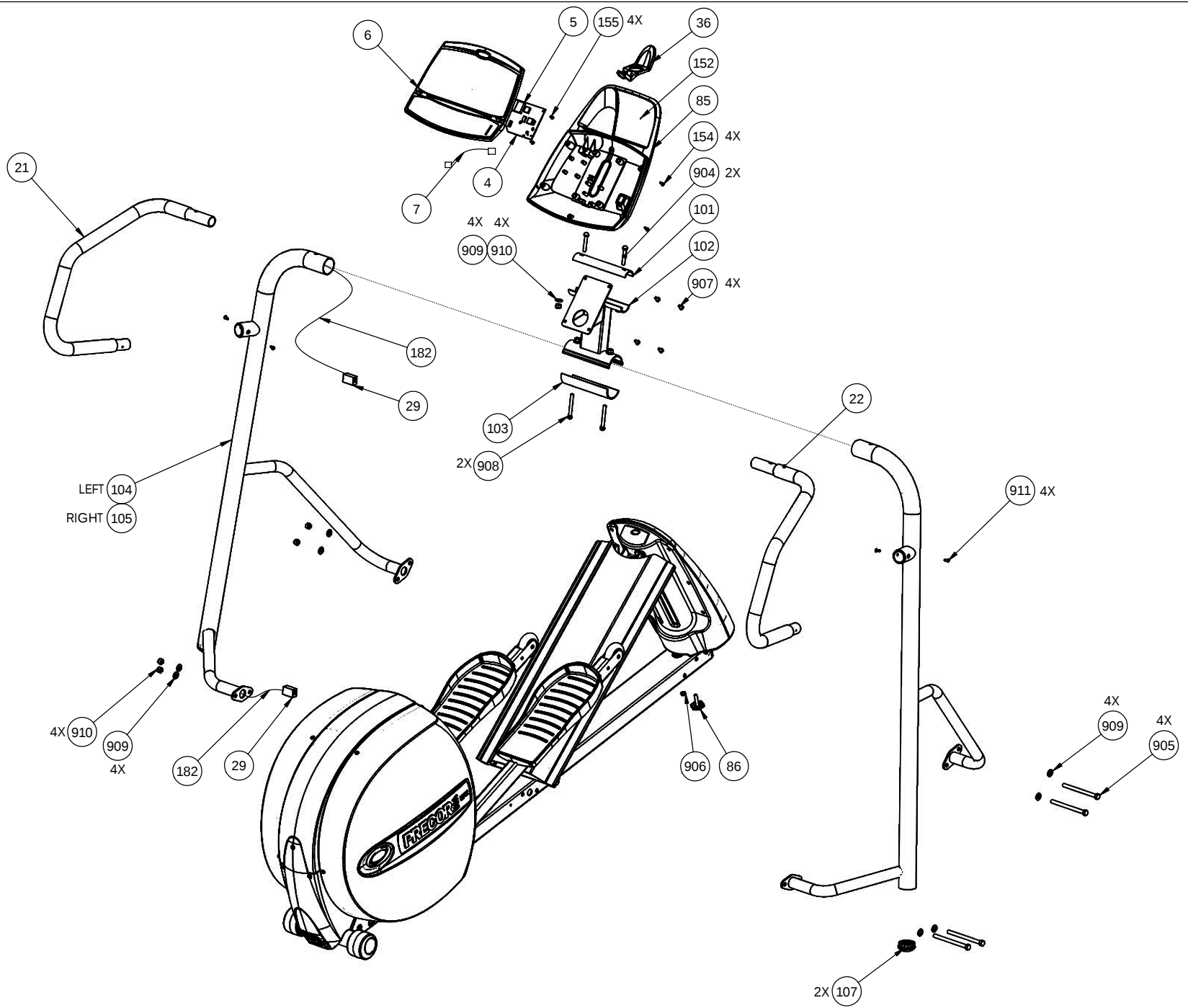
Part Number	Description	Bubble Number
47803-101	WELDMENT, LOWER FRAME, RETAIL EFX,	1
46918-108	ASSY, UPCA & SW, 5.17I, TD	4
47798-101	DISPLAY ASSEMBLY, 5.17I, STONE GRAY	6
44905-018	ASSY,CBL,MOD,8P8C,1-1,18"	7
44905-028	ASSY,CBL,MOD,8P8C,1-1,28"	8
47495-132	PCA, EFX, LOWER, SERIAL W/LIFT	9
47913-501	ASSY, PCA & SW, EFX 5.17I, LOWER	9.01
44440-023	ASSEMBLY, REED SWITCH, 23"	11
46871-101	LIFT,ACTUATOR,5.17I,120V	16
38659-101	ASSY,HANDLEBAR,LEFT	21
38659-102	ASSY,HANDLEBAR,RIGHT	22
10392-111	POWER CORD,125VAC,10A,8.0 FT	23
12167-102	PWR ENTRY MOD & FILTER,250VAC,3A	24
46952-202	IC,CPU,PGMD,EFX5.17I,LWR,V2.02	27
11415-101	COUPLER,MOD,8P8C,INLINE	29
43329-102	WIRE FORM,PLASTIC,COMMERCIAL	36
48636-101	ASSY, RAMP, 5.17I	44
44333-103	ASSY, RAMP, LIFT BRKT, RETAIL EFX	45
11749-202	NUT,LIFT,MOLDED, ACME THREAD	46
44344-206	STAIRARM RAIL,5.23 EFX,PT	47
48337-101	ASSY, STAIRARM WHEEL, CONSUMER EFX,	49
37314-108	PEDAL, FOOT	50
44363-103	ASSEMBLY, CRANK ARM, RETAIL, W/PRES	58
10217-130	BELT, DRIVE, POLY V (DAYCO 27-0628)	62
44301-101	ASSY, STEP-UP PULLEY,RETAIL EFX,5X3	63
10217-131	BELT, DRIVE, POLY V (DAYCO 27-0627)	64
47888-101	ELECTROMAGNET,EC BRAKE,.093" 2 POS	66
47549-101	WELDMENT, DRIVE, EFX, PAINTED	75
43606-117	ASSY, EFX COVER, RIGHT RETAIL, STON	76
43606-118	ASSY, EFX COVER, LEFT, 5.17I, STONE	77
44479-102	ASSY, FRONT PANEL, EFX COVER, REAR,	78
43707-103	SUPPORT, REAR COVER,STONE GRAY	79
46839-102	TRANSITION, REAR COVER, EFX, STONE	80
47891-101	LABEL, EFX COVER, REAR, PRECOR BLUE	81
47355-101	LABEL, EFX LOGO, REAR COVER, DURO-L	82
47542-101	LABEL, WIRING DIAGRAM, 5.17I	83
43179-104	BACKPLATE, DISPLAY, COMMERCIAL ,STO	85
11406-103	FOOT, LEVELER, RUBBER BASE, 1.5"LG	86
37534-102	FOOT, ADJUSTABLE	87
38301-101	ASSY,PIVOT BLOCK	89
44480-103	ASSY, TOP PANEL, EFX COVER, REAR	90
10719-121	FUSE,SLOW,4A,250V,5X20MM	93
12223-250	FUSE,TIME-DELAY,2.5A,250V,5X20MM	93
11075-105	FUSE,2.00A,250VAC,SLOW,RADIAL	94
44300-103	ASSY,DRIVE INPUT,RETAIL	97
38320-103	IDLER,PULLEY	98
38342-102	CLAMP,HANDLEBAR,UPPER	101
38342-103	CLAMP, HANDLEBAR, UPPER, STONE GRAY	101
46934-106	WELDMENT, MOUNT, DISPLAY, 5.17I, PA	102
46933-102	CLAMP, LOWER, BOTTOM HALF, 5.17I	103

46933-103	CLAMP, LOWER, BOTTOM HALF, STONE GR	103
46928-107	WELDMENT, MAIN TUBE, LEFT, RETAIL E	104
46928-108	WELDMENT, MAIN TUBE, RIGHT, RETAIL	105
11311-101	ENDCAP, REC TUBE, BLACK PLASTIC, 50	106
38667-101	FOOT,TUBE END	107
47536-103	LABEL, ACCESSORY TRAY, ENG, 5.17I	152
PMKN016-050	SCREW,TCS,#8X1/2,PHIL,BLK ZN,TYPE25	154
MGCN016-038	SCREW,MCH,8-32X3/8,PANHD,PHIL,	155
38779-102	COVER, LIFT, FRONT, 5.17, STONE GR	177
38778-102	COVER, LIFT, REAR, 5.17, STONE GREY	178
47892-101	LABEL, FRONT COVER, GATE, 5.17, STO	179
47893-101	LABEL, FRONT COVER, TOP, 5.17, STON	180
44905-078	ASSY,CBL,MOD,8P8C,1-1,78"	182
CAKN025-088	SCREW,SKHD,1/4-20X7/8,BLK ZN,LK	201
11476-102	PIN, RING, LOCKOUT	202
CBKN019-050	SCREW,SKHD,#10X32X0.50,BLK ZN,LK	203
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	204
HAKN038-100	SCREW,HEXHEAD,GRADE2,3/8-16X1,BLKZN	205
48635-101	BRACKET, END, RAMP, 5.17I	206
47546-101	LABEL, CAUTION	251
10136-103	CLIP,U TYPE, TINNEMAN, 1/4-20	252
48340-101	SPACER, RAIL, URETHANE	276
TENE006-010	SCREW,BTTNHD,SKT C/S,M6X1X10MM	277
KDKN031-025	LOCKNUT, HALF, 5/16-18,BLK ZN	278
KAKN031-016	LOCKNUT,HALF, 5/16-18,BLK ZINC	279
RAKN031-200	SCREW,SHLDR,3/8 X 2 ,HEX	280
HAKN031-200	SCREW, HEX HD, 5/16-18 X 2, BLK ZN	281
WBKN031-007	WASHER, FLT, 5/16, ID=.344,	284
48340-102	SPACER, RAIL ,URETHANE, RED	295
50594-101	ASSY, 5.17I RAMP REPLACEMENT KIT, A	299
AAHN063-003	RING, RETAINER, 5/8, EXTERNAL	301
10178-112	BUSHING, SNAP	302
12515-101	CLAMP, CABLE, BLACK, RELEASABLE ON	305
33984-101	LABEL, SAFETY, GROUND SYMBOL	306
45109-060	ASSY,CBL,LPCA TO LIFT,60"	308
CAKN031-075	SCREW,SKHD,5/16-18X0.75,BLK ZN,LK	309
39407-101	KEEPER,BEARING,ABS	310
CCKN038-150	SCREW,SKHD,3/8-16X1.50,BLK ZN,LK	311
10043-121	BEARING,FLG,.377IDX.502OD	313
TFKN025-075	SCREW,BTHD,1/4-20X3/4,BLK ZN	314
PKCN019-075	SCREW,S/T,#10X.75,WSHHXHD,ZN	315
PANKN025-050	SCREW,S/T,#1/4-20X1/2,PANHD,PHIL,BZ	316
RAKN038-125	SCREW,SHLD,3/8X1-1/4,HEXSC,BLK ZN	317
38448-102	LIFT PIN	318
12153-101	FERRITE,CLAMP-ON,RND CABLE,28 MATL	319
WAGNN062-001	WASHER, WAVE, .87 OD X .62 ID	320
WAGNN048-001	WASHER,WAVE (SSR-0062)	321
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	322
WNNN051-002	WASHER,SHIM,1/2X3/4X.020THK	324
WNNN063-001	WASHER, FLT, 5/8X.880X.010	325
AEHN050-004	E-RING,.50 DIA X .42 THICK	326
WRCN031-009	WASHER,GRADE 8,3/8,13/32 ID,13/16OD	327

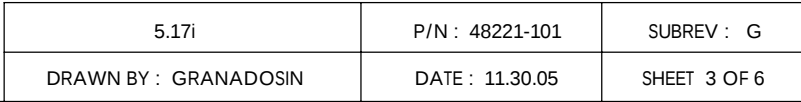
11245-103	BUSHING,HEAVY DUTY PILLOW BLK	351
37385-101	BRACKET, TENSIONER	354
37855-103	TAB, LOCKING	355
47553-101	RETAINER, SENSOR	356
HACN025-250	SCREW,1/4-20X2-1/2,HEX,GR 2,ZN	359
HCRN031-075	SCREW,HEX,GR 5,5/16-18X3/4,SIL ZN	360
HRWE031-075	SCREW, SERRATED FLANGE HD, HEX, NYL	361
KGCN031-027	LOCKNUT,STARWASHER,5/16-18,1/2	362
MACN019-200	SCREW,HEX WASHER HEAD, #10-32 X 2.0	363
WAGSN072-001	WASHER, WAVE .1.05 O.D., .755	365
WNNN032-009	WASHER,FLT, .321X1.00X.090 THK	367
WBANN034-013	WASHER,FLAT,ID=11/32,OD3/4,TH=.125,	368
WNNN076-001	WASHER,SHIM, .75X1.00X.010 THK	369
WRCN031-009	WASHER,GRADE 8,3/8,13/32 ID,13/16OD	370
HCCN031-400	SCREW, HEX HD, GRADE 5, 5/16-18	371
WHCN031-006	WASHER, .330 ID X.875 OD X.06 THK,Z	372
10178-101	BUSHING, SNAP, 2096	374
10178-107	BUSHING, SNAP	375
12531-101	STANDOFF,PCB SUPPORT,BLIND HOLE,SNA	391
37436-101	LABEL, CHASIS NEUTRAL	401
44435-021	ASSY,CBL,2-COND,18AWG,21",QK DISC	402
44437-013	ASSY, CABLE, GND,RING/QK DISC,13"	403
MNCN013-031	SCREW, MCH,6-32X5/16,FLTHD,PHIL	404
12529-101	SPACER, #10 X 1/2" LONG, ZN	551
47774-101	COVER, LPCA, 5.X3	552
PKCN019-125	SCREW,S/T,#10X1.25,WSHHXHD,ZN	553
WATNN020-002	WASHER, LK-INT, #10, ID=.200,	554
46956-102	KIT, HARDWARE, STONE GRAY, 5.17I	901
BAKN038-200	BOLT, CARRIAGE, 3/8-16, BLK ZN	904
HAKN038-500	SCREW,HEXHEAD,GRD2, 3/8-16X5,BLK ZN	905
KPCN031-019	NUT,HEX THIN,5/16-18,ZN	906
MGKN025-050	SCREW, PANHD, 1/4-20 X .5, BLK ZN	907
BAKN038-275	BOLT, CARRIAGE, 3/8-16, BLK ZN	908
WBKN038-007	WASHER, FLT, 3/8, ID=.406, BLK ZN	909
KDKN038-044	LOCKNUT,FULL,3/8-16,.433,BLK ZN	910
PGKN019-050	SCREW,#10X1/2",SELF-DRILLING	911
46913-102	KIT, LITERATURE, 5.17I	999
48135-102	KIT, LITERATURE, 5.17I	999

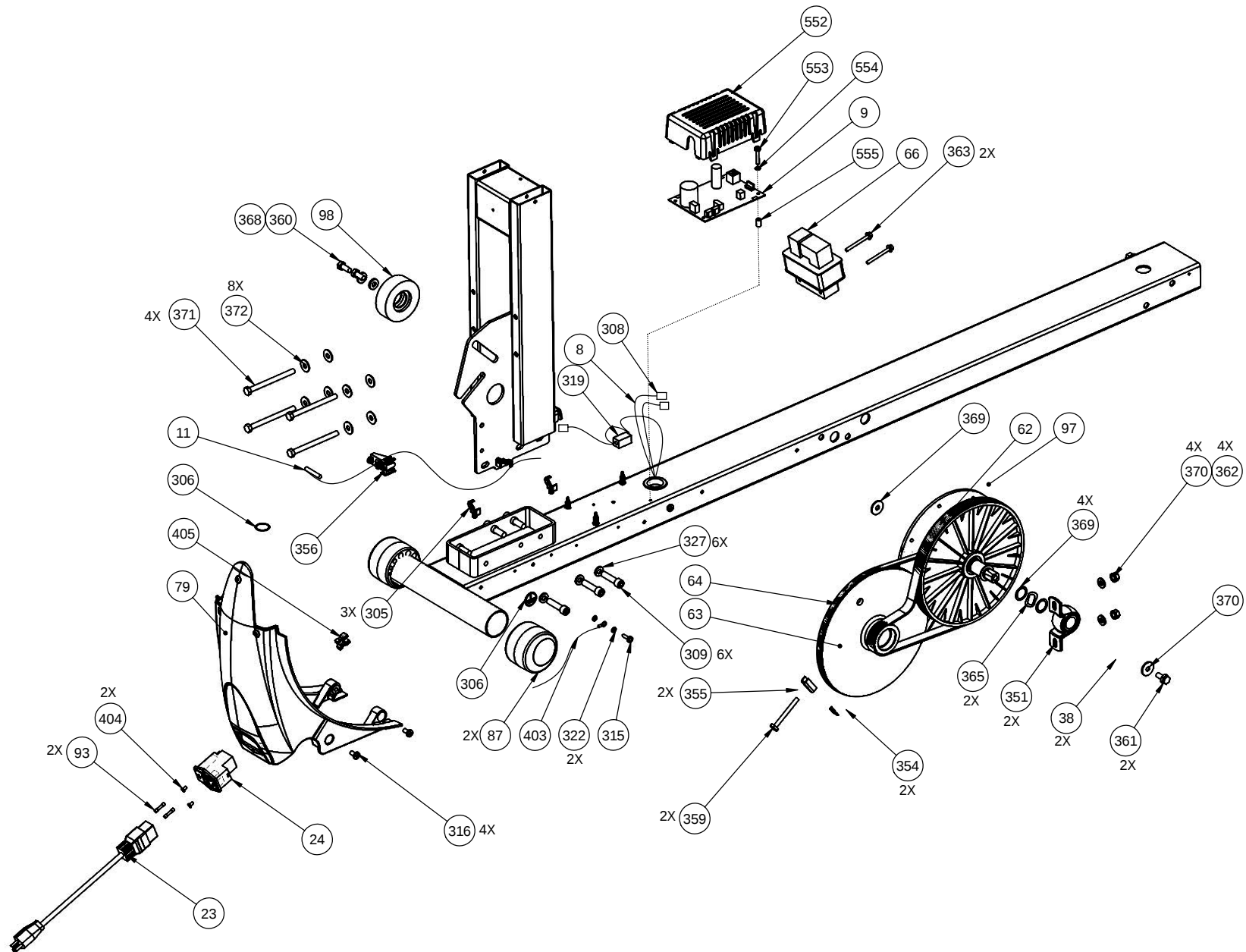


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DRAWN BY : GRANADOSIN	DATE : 11.30.05	SHEET 1 OF 6

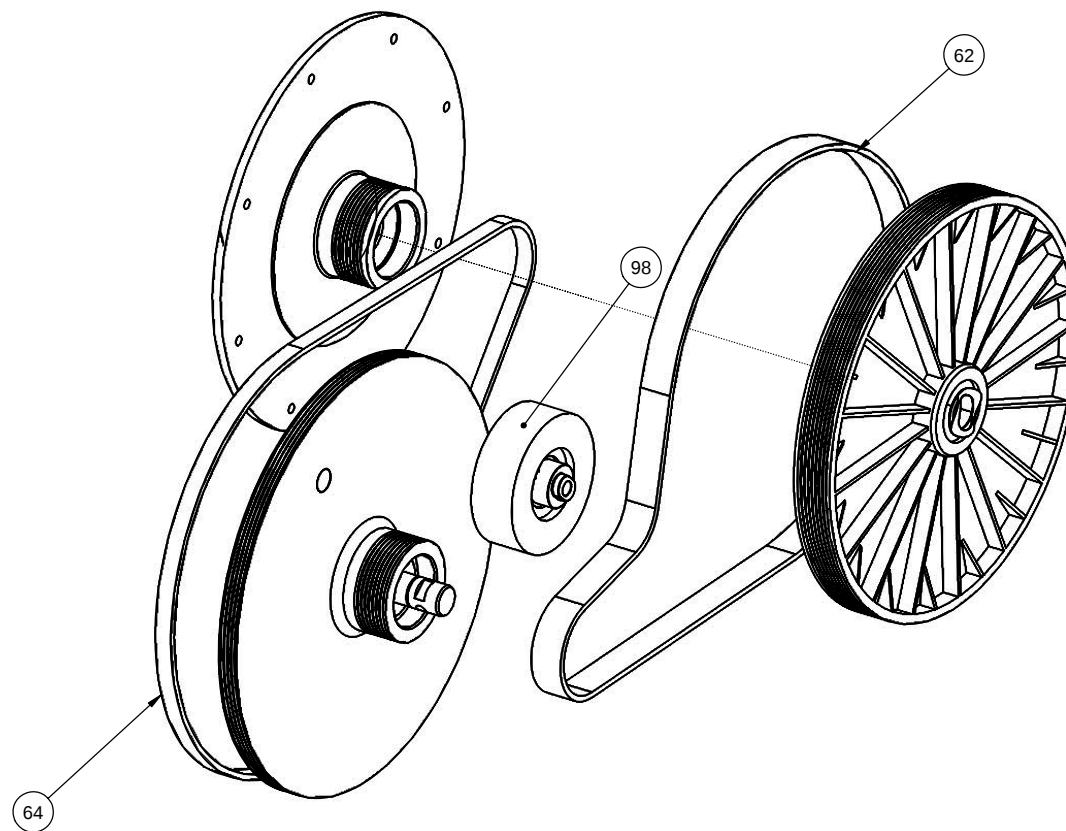


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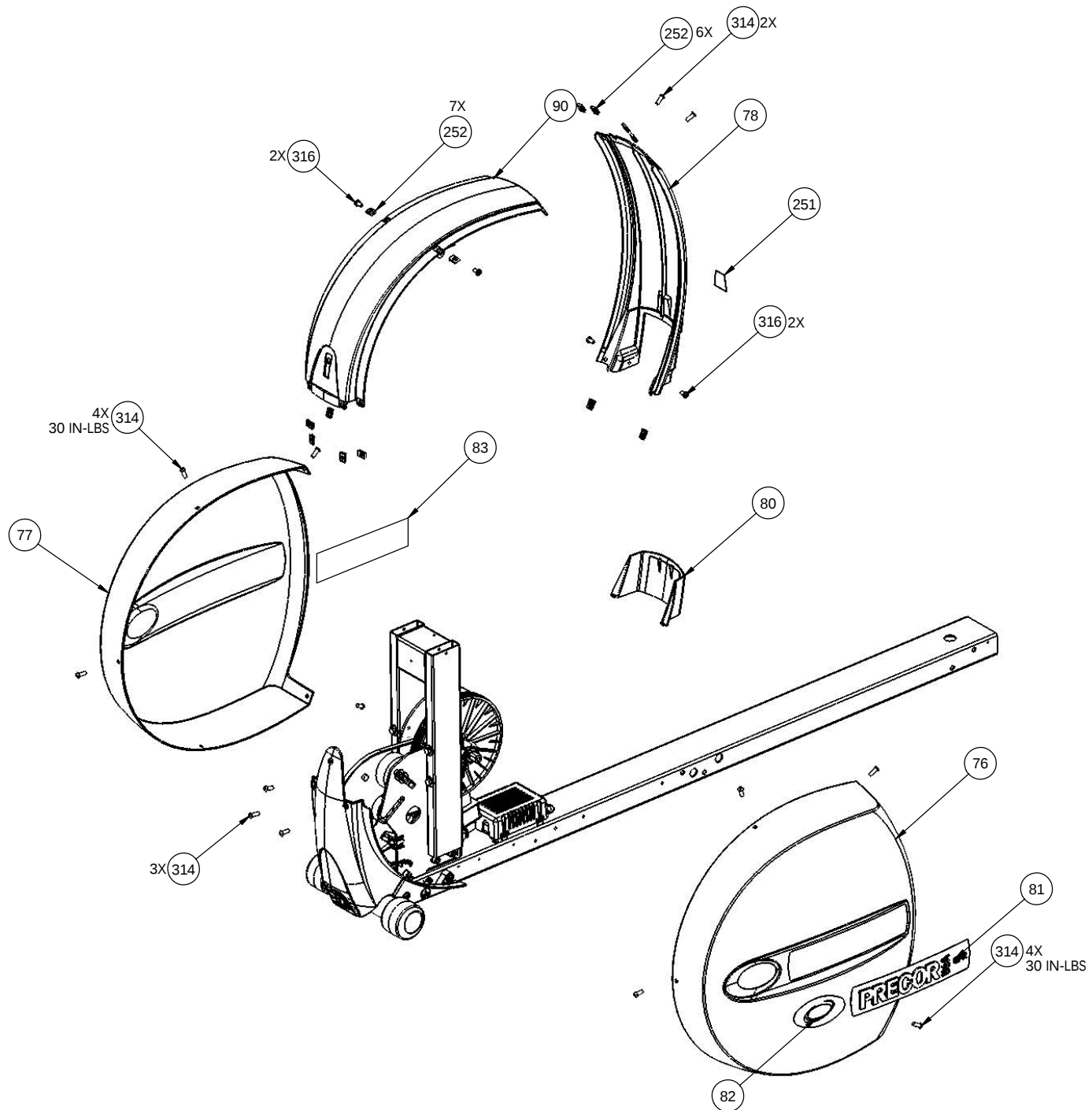


5.17i	P/N : 48221-101	SUBREV : G
DRAWN BY : GRANADOSIN	DATE : 11.30.05	SHEET 4 OF 6



BELT ROUTING DETAIL

5.17i	P/N : 48221-101	SUBREV : G
DRAWN BY : GRANADOSIN	DATE : 11.30.05	SHEET 5 OF 6



5.17i	P/N : 48221-101	SUBREV : G
DRAWN BY : GRANADOSIN	DATE : 11.30.05	SHEET 6 OF 6